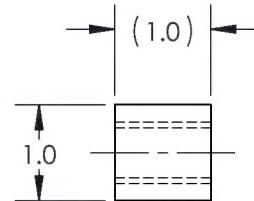
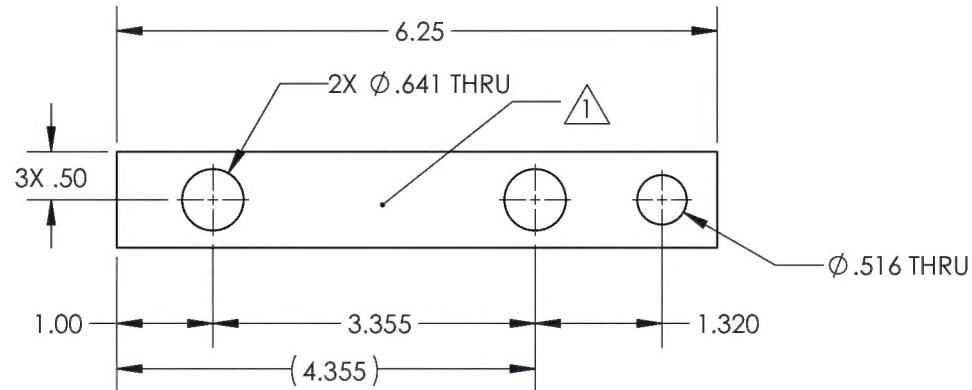


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM	7/18/2013	CFS	
2	14-0101	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE.	7/30/2014	DJN	RW



NOTE:

1 MACHINE ENGRAVE BATCH NUMBER.



TITLE

STIFFENER - 3 HOLE

DWG NO.	REV
20NR-44	2
MAT'L 4140	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED	APPROVED <i>D. Weil</i>
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	SPEC QQ-P-416F, TYPE II, CLASS II
OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	SCALE	DATE	SHEET
			20NR-44	1	STIFFENER - 3 HOLE	4140	1 X 1 X 6-3/8	1:2	12/1/1995	1 OF 1